

Date: Wednesday, 30/07/2008 12:43:56 PM
 User: Julie Lecocq

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	: BUSHING		
Job Number	40828					
Estimate Number	10897					
P.O. Number	:		Part Number	: D2618		
This Issue	30/07/2008	S.O. No. :	Drawing Number	: D2618 REV B1		
Prsht Rev.	NC		Project Number	: N/A		
First Issue	/ /	Type : MACHINED PARTS	Drawing Revision	: B1		
Previous Run	39260		Material	: N/A		
Written By	:		Due Date	: 06/08/2008 Qty: 100 Um: Each		
Checked & Approved By	: JUL 08 7 30					
Comment	: Est Rev:F Re-format 05-11-22 JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	MDELRINR0750	Delrin Round Bar 0.75"
Comment: Qty.: 0.2709 f(s)/Unit Total: 27.0900 f(s) <i>M108124 x 41</i> Delrin Round Bar .75" black <i>(MDELRINR0750) R.075</i> Batch: <i>M105353 x 20</i> <i>MW 08/07/30</i> <i>(61)</i>		
2.0	HARDINGE	HARDINGE CNC LATHE SMALL
Comment: HARDINGE CNC LATHE SMALL 1-Turn as per Folio FA195 & Dwg D2618. <i>J.F. 1 MW 08/07/30</i> <i>(61)</i>		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <i>MW 08/07/30</i> <i>J.F. 08/07/31</i> <i>(61)</i>		
4.0	QC8	SECOND CHECK
Comment: SECOND CHECK <i>26 08/08/01</i> <i>(61)</i>		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>ST38</i> <i>(61)</i>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #:	Machine Or Operation:	Description :
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6.0	QC21	FINAL INSPECTION/W/O RELEASE
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08/08/01 AF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 08/08/01

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	40828
Description: Bushing	Part Number:	D2618
Inspection Dwg: D2618	Rev: B1	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by: MMF	Audited by: PQ	Prototype Approval:	N/A
Date: 28/07/30	Date: 08/08/01		Date: N/A

Rev	Date	Change	Revised by	Approved
A	04.08.26	New Issue	KJ/JLM	
B	04.09.10	Changed tolerance for Ø0.500	KJ/JLM	<i>[Signature]</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

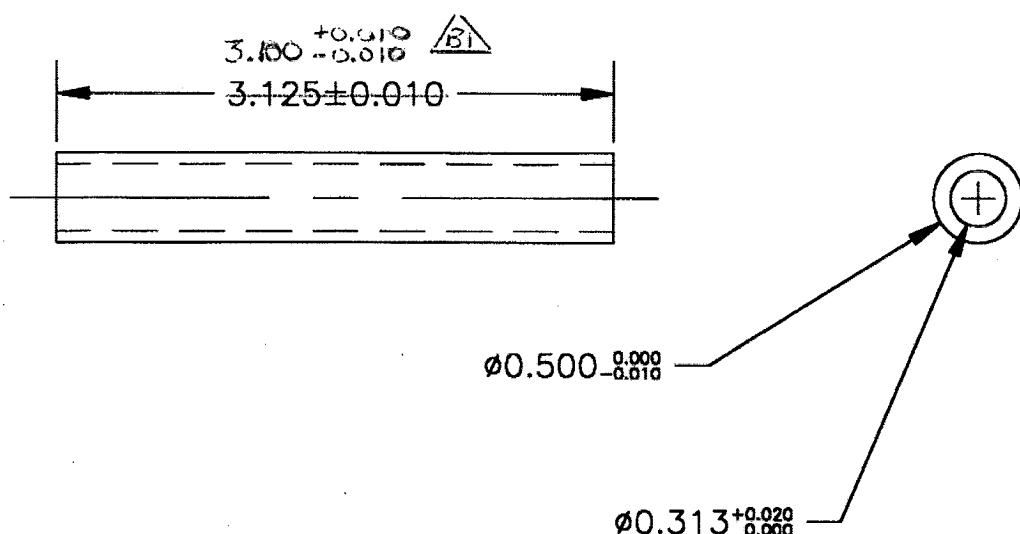
NOTE: Date & initial all entries

DART

DESIGN BW	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	DRAWING NO. D2618	REV. B SHEET 1 OF 1
DATE 96:10:30		TITLE BUSHING	SCALE 1:1
B	97.05.09	3.125 WAS 1.625, .313 WAS .375	
81	<i>CP-ff</i> 04.06.03	CHANGE DIM FOR BETTER FIT	

RELEASED

97/05/13 DS



MATERIAL: DELRIN OR TEFLON OR NYLON

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 40828

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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